

NUMBER: SB 500-21-008, Rev B
MODEL: ECLIPSE EA500
SUBJECT: GDCA Gap Inspection

Mandatory

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1. PLANNING INFORMATION

A. Effectivity

Aircraft Serial Numbers: 000001 through 000262, 000266, and 000267, with GDCA p/n 2188131 or 21-124627-1001 installed, post MB 500-21-001, rev A, B, or C.

B. Reason

This Service Bulletin inspects the GDCA and replaces the unit if needed.

Revision B of this Service Bulletin clarifies compliance and effectivity requirements.

C. Description

This Service Bulletin provides instructions on measuring the gap between the retention collar and compressor bearing hub as well as part replacement, if needed.

D. Relevant Publications

06-117751 – EA500 AMM, current revision

E. Compliance

Eclipse Aerospace Inc. considers this to be a single, mandatory inspection that should be accomplished no later than the next 300 Hour/24 month Inspection.

F. Approval

This Service Bulletin contains no modification information that revises the approved configuration and therefore does not require governmental or other regulatory agency approval.

G. Labor Requirements

The following information is for planning purposes only.

(1) Estimated labor hours to perform:

Suggested number of personnel: 1

Inspection: 1.0 Hour

Part Replacement, if needed: 5.0 hours

Total labor hours: 1.0 to 6.0 Hours

The above is an estimate based on properly equipped and experienced personnel complying with this Service Bulletin. Actual labor hours may vary depending on workforce experience, concurrent maintenance, discovery of other discrepancies, etc.

(2) Qualification of personnel:

- A person properly authorized under 14 CFR 43 to perform aircraft maintenance.

H. Weight and Balance Change

N/A

I. Electrical Load Data Change

N/A

J. Software Accomplishment Summary

N/A

K. References

06-117751 – EA500 AMM, current revision

06-117751-TR21-2 AMM Temporary revision, VSC-GDCA Upgrade Option

L. Publications Affected

None

M. Export Control

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2. MATERIAL INFORMATION

A. Materials

Part Number	Description	Qty	Unit of Issue
21-124627-1002 (if required)	GEAR DRIVE COMPRESSOR ASSEMBLY	1	EA.

B. Consumables

Refer to 06-117751-TR21-2 AMM Temporary revision, VSC-GDCA Upgrade Option, if replacement is necessary.

C. Tooling

Nomenclature	Specification	Use
Gap measurement tool	Feeler Gauge, Calipers, etc.	Gap Check

D. Interchangeability/Intermixability of Parts

N/A

E. Part Re-identification

N/A

3. ACCOMPLISHMENT INSTRUCTIONS

A. Procedure

- (1) Make aircraft safe for maintenance. Refer to AMM 20-00-01- MAKE SAFE FOR MAINTENANCE.
- (2) Gain access to the VCS by removing 211 CT - Nose Access Panel. Refer to AMM-53-10-11-001-801 – Nose Access Panel - Removal.
- (3) Measure the gap between the retention collar and the compressor bearing hub. Measure in at least two places 180 degrees apart. Gap between the gearbox retention collar and compressor bearing hub to be less than .071” upon assembly of the compressor to the gearbox.
- (4) If the gap is too large, remove and replace the GDCA per 06-117751-TR21-2 AMM Temporary revision, VSC-GDCA Upgrade Option.

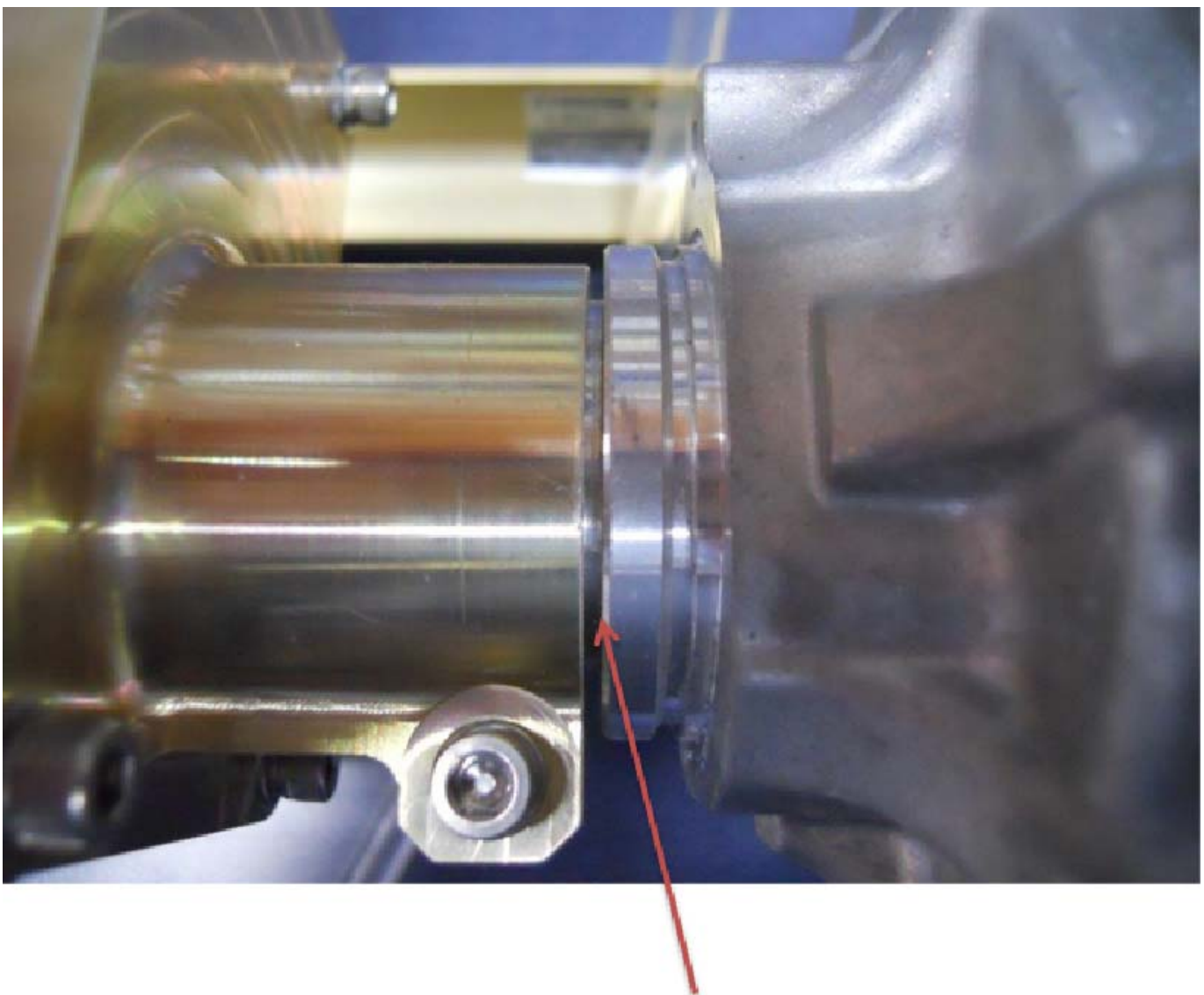


Figure 1. Gap Inspection

B. Close Up

- (1) Install 211 CT - Nose Access Panel. Refer to AMM-53-10-11-041-801 – Nose Access Panel - Installation.
- (2) If all other maintenance is complete, return aircraft to service. Refer to AMM 20-00-02-051-801 RETURN TO SERVICE (AFTER MAINTENANCE).

C. Limitations and Procedures

N/A

D. Parts Disposition

N/A

E. Cost

Contact Eclipse Aerospace Customer Care for cost information and availability.

4. PART MARKING

None.

5. RECORD OF COMPLIANCE

Upon completion of this Service Bulletin, make an appropriate maintenance-record entry specifying the Service Bulletin number.

6. NOTIFYING ECLIPSE AEROSPACE

On completing this service bulletin, the operator/maintainer shall complete the attached Compliance Record and send it to Eclipse Aerospace via regular mail, fax, or e-mail.

Mailing Address	Eclipse Aerospace Incorporated ATTN: Service Engineering 2503 Clark Carr Loop SE Albuquerque, NM 87106
Fax	1-505-241-8802
E-mail	sbcompliance@eclipse.aero

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